

## ABSTRACT OF THE DISCLOSURE

In the bipolar battery, any one of a positive electrode active material layer and a negative electrode active material layer is made of a changeable electrode active material, and the other is made of an unchangeable electrode active material. The changeable electrode active material is an active material having a characteristic in which, once a maximum charging capacity of the changeable electrode active material is almost reached during charge, a change in voltage of the changeable electrode active material becomes greater than that before the maximum charging capacity thereof is almost reached, and the unchangeable electrode active material is an active material having a characteristic in which, even when the maximum charging capacity of the changeable electrode active material is almost reached during the charge, a voltage of the unchangeable electrode active material is almost the same as that before the maximum charging capacity of the changeable electrode active material is almost reached.